

Date: Friday, 3/17/2006 11:30:09 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 205 SKIDTUBE "I" BEAM		
Job Number	: 26298			Part Number	: D2596	
Estimate Number	: 10346			Drawing Number	: D2596 REV C	
P.O. Number	: N/A			Project Number	: N/A	
This Issue	: 3/17/2006		S.O. No.	: N/A		
Prsh Rev.	: NC			Drawing Revision	: C	
First Issue	: N/A		Type	: LANDING GEAR		
Previous Run	: 25740			Material	: N/A	
Written By	: See COMMENT Below			Due Date	: 3/24/2006	
Checked & Approved By	: See ABOVE USER & DATE			Qty:	5 Um: Each	
Comment	: Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost D			M		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D25003100	Ext'n - 'I' Beam Web 4"	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Extrusion "I" Beam Web 4" Pick; Qty Part Number Description Batch 1 D2500-3-100 Extrusion B19074 <i>Pm 06-03-17①</i>			
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1	
Comment: LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.625" diameter using a uni-bit 4- Deburr <i>① Pm 06-03-17①</i>			
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
Comment: HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1 <i>M 06-03-18 ⑤</i>			
4.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment: INSPECT WORK TO CURRENT STEP <i>BE 06-04-05 ⑤</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>LG BE 06-04-05 ⑤</i>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 26/04/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
6.0	DC	DOCUMENT CONTROL 

Comment: DOCUMENT CONTROL
Inspection Level 21



SD 06/04/06 (5)

Job Completion



u 06-04-06

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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